

Spond & Spond

GENERAL INFORMATION

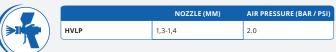
Ready mixed high coverage white and jet black for the car refinish market with excellent air and forced drying properties.

MIXING RATIO



2:1 with SP2050 Slow Hardener, SP2060 Medium Hardener or SP2070 Fast Hardener. +5-10% SP3199 Thinner Medium

GUN SET UP



APPLICATION



2 coat 50-60 µm

FLASH OFF AND DRY TIMES

		AIR DRY 25°C		FORCE DRY 60°C	
		Fast	Medium	Fast	Medium
	Flash off	10-15 min	10-15 min	10-15 min	10-15 min
	Dust free	15 min	30 min	5 min	5 min
	Touch dry	3 Hrs	5 Hrs	10 min	15 min
	Dry to handle	6 Hrs	12 Hrs	20 min	40 min
	Dry to sand	8 Hrs	16 Hrs	20 min	45 min
	Dry to polish	10 Hrs	20 Hrs	25 min	50 min

SUBSTRATES



Cured old coatings. For plastics, steel, galvanized steel, aluminium and polyester use suitable primer.

POT LIFE AT 20°C / 68°F



20 minutes - 5 hour

PROTECTION



Use suitable respiratory protection (we recommend the use of a fresh air supply respirator).

CLEAN UP



Gun Cleaner

COMPONENTS



SP2050 Slow Hardener SP2060 Medium Hardener SP2070 Fast Hardener SP3199 Thinner Medium

ADDITIVES



SURFACE PREPARATION



Final sanding P400 - P500 Wash the surface with mild detergent and water. Rinse with water and dry the surface.

Clean the surface with Silicone Remover and wipe dry with a clean cloth before the product flashes off.

Mask entire vehicle to eliminate unwanted overspray.

NEXT LAYER

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High-quality 2 pack polyurethane finish		
Viscosity	17 - 20 Dincup 4 / 20°C	
Flash point closed cup	7°C	
Volume % Solids	40%	
Economy	16 m²/L @ 25 μm	
Gloss	High Gloss	
Colour	White or Black	
	Viscosity Flash point closed cup Volume % Solids Economy Gloss	

STORAGE/SHELF LIFE

Minimum 2 years; (Under normal storage conditions 5°C - 25°C) (unopened container).

NOTES

Product is supplied ready for use and is not tint strength controlled.

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