

Mid Coat Adhesion Promoter



GENERAL INFORMATION

Z777 Mid Coat Adhesion Promoter is a water white clear adhesion promoter for OEM Basecoat/Clear Coat finishes.



1. COMPONENTS

Z777

Midcoat Adhesion Promoter



2. MIXING RATIO

Ready to Use



POT LIFE @ 77°F (25°C)

Indefinite



4. CLEAN UP

• Use Valspar Refinish Reducers (check local regulations)



5. ADDITIVES

• N/A



6. SURFACE PREPARATION

· Follow normal Basecoat/Clear Coat surface preparation

Scuff surface with P600/P800 dry/wet or gray scuff pad



· Reclean surface with 170 and wipe dry with clean cloth before it evaporates

7. TOPCOATS

All Valspar Refinish Topcoats



8. TECH NOTES

Remember to keep basecoat within the area of applied Z777



9. SUBSTRATES

• Properly prepared OEM finishes



10. APPLICATION

Apply one (1) medium wet coat allowing 15 minutes before applying



11. FLASH / DRY TIMES

AIR DRY @ 77°F (25°C)

Flash 15 minutes before topcoating



12. INFRARED CURE



13. GUN SET UP

CONVENTIONAL GUN	
Gravity Feed	1.3 mm - 1.4 mm
Siphon Feed	1.5 mm - 1.8 mm
HVLP	
Gravity Feed	1.3 mm - 1.4 mm

AIR PRESSURES

Conventional @ Gun	
Gravity Feed	30-35 psi (2.0-2.4 bar)
Siphon Feed	35-40 psi (2.4-2.8 bar)
HVLP Inlet Air	20-30 psi (1.5-2.0 bar)



14. PHYSICAL DATA

FOR USA/Canada (7.0 LBS./GAL Compliance):

Total control and a compliance.				
	Z777			
RTS REGULATORY DATA:	AS IS			
	LBS./GAL	g/L		
Actual VOC	6.3 Max.	756 Max.		
Regulatory VOC (less water and exempt solvents)	7.0 Max.	840 Max.		
Density	7 - 9	840 - 1080		
	WT.%	VOL.%		
Total Solids Content	2 - 10	2 - 10		
Total Volatile Content	90 - 98	90 - 98		
Water	0	0		
Exempt Compound Content	10 - 20	10 - 20		
Coating Category	Adhesion Promoter			

NOTE: US/Canadian Regulations allow for the use of exempt compounds for VOC calculations.

FOR REST-OF-WORLD (outside US and Canada):

	Z777	
RTS REGULATORY DATA:	AS IS	
	LBS./GAL	g/L
VOC	7.0 Max.	840 Max.
Density	7 - 9	840 - 1080
	WT.%	VOL.%
Total Solids Content	2 - 10	2 - 10
Total Volatile Content	90 - 98	90 - 98
Water	0	0
Coating Category	Adhesion Promoter	

If used as instructed, this product is designed to comply with the US and Canadian National Volatile Organic Compound (VOC) Emission Standard for Automobile Refinish Confirm compliance with state and local air quality rules before use. The data on this sheet represent typical values. Since application variables are a major factor or product performance, this information should serve only as a general guide. Valspar assumes no obligation or liability for use of this information. UNLESS VALSPAR AGREES

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