



## GENERAL INFORMATION

8-14540 HS Surfacers Black is a 2K polyurethane high filling surfacer with excellent sanding properties, which can also be used as a non-sanding surfacer. It is very easy to apply and gives high durability and appearance.

This TDS is about the Non-Sanding version.

## MIXING RATIO



3 : 1 Surfacers : 2K/MS Hardener + max 20% Uni Thinner  
4 : 1 Surfacers : HS Hardener + max 30% Uni Thinner  
6 : 1 Surfacers : HS420 Hardener + max 35% Uni Thinner

## GUN SET UP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	1,3-1,5	2/29
HE	1,3-1,5	1,8-2,0/26-29

## APPLICATION



1 coat 20 - 25 µm (0,8-1,0 mil)

## FLASH OFF AND DRY TIMES



	AIR DRY 20°C / 68°F	FORCED DRY 60°C / 140°F
Flash off	15 - 20 minutes	Flash off
Dust free	15 - 20 minutes	Dust free
Dry to handle	16 hours	Dry to handle
Dry to tape	16 hours	Dry to tape
Dry to sand	16 hours	Dry to sand
Dry to polish	-	Dry to polish



Due to small application window only for small repairs when using MM 500 - 5999 BeroBase 500 Series.

## SUBSTRATES



8-14540 HS Surfacers Black should only be applied over well sanded/scuffed and degreased primed bare steel and primed aluminium. Well sanded GRP, polyester fillers, OEM primer and old paint systems in good condition. (Use 1-15 Washprimer for maximum durability and rust protection.)

## POT LIFE AT 20°C / 68°F



30 minutes

## COMPONENTS



47-55 MS Hardener Medium  
47-65 MS Hardener Slow  
8-150 HS Hardener Medium  
8-160 HS Hardener Slow  
8-450 HS420 Hardener Medium  
8-460 HS420 Hardener Slow  
1-151 Uni Thinner Medium  
1-161 Uni Thinner Slow  
47-91 Spot Repair Thinner  
1-231 Fade-Out Thinner

## ADDITIVES



47-39 2K Elastic

Add before hardener.

## SURFACE PREPARATION



Pre clean the surface with 1-951 Silicone Remover wipe on and wipe dry. Sand surface with P180–P240 grit abrasive. Remove all sanding debris with compressed air, sanding vacuum and clean with 1-951 Silicone Remover wipe on and wipe dry. Final sanding before application P280-P320 feather-edge and GRP P400.



Mask entire vehicle to eliminate unwanted overspray.

## NEXT LAYER



MM 900 - 9999 WaterBase 900<sup>+</sup> Series  
MM 500 - 5999 BeroBase 500 Series  
MM 2000 - 2099 BeroMix 2000 Series

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## PHYSICAL DATA

EU REGULATIONS		
VOC Code	2004/42/II(c)(540)534	
Product sub category (according directive 2004/42/EC) and max VOC content (ISO 11890-1/2) of the ready to use product.	II(B)/c. Primer - Surfacers/filler and general (metal) primer. EU limit values: 540 g/L. (2007) This product contains a maximum of 534 g/L VOC.	
Chemical Base	2K Polyurethane Primer	
Physical Properties	Viscosity (RTS)	16 - 17 Dincup 4 / 20°C
	Specific Gravity (kg/l)	1,35
	Flash Point Closed Cup	27,5°C / 81,5°F
	Volume % Solids	40
	Economy	14 m <sup>2</sup> /L/30 µm 570 ft <sup>2</sup> /Gal/1,2 mil
	Gloss	Matt
	Colour	Black



**DEBEER**  
REFINISH

**8-14540**  
HS Surfacer Black

## PROTECTION

Use suitable respiratory protection (*fresh air supply respirator is strongly recommended*).



For more detailed information please visit the following link for the Safety Data Sheet:

[https://sds.de-beer.com/en/debeer/choose\\_localization](https://sds.de-beer.com/en/debeer/choose_localization)

## CLEAN UP



1-051 Gun Cleaner

## STORAGE/SHELF LIFE

Minimum 2 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).



## NOTES

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