

GENERAL INFORMATION

SP4501 HS Clear Coat 2:1 is a high-gloss HS finish and easy to use. Excellent drying properties as well as air-dry and forced dry. After curing easy to polish.

MIXING RATIO



2 : 1 Clear Coat : HS Hardener + 0 - 5% Thinner

GUN SET UP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	1,2-1,4	2/29
HE	1,2-1,4	1,8-2,0/26-29

APPLICATION



1½ - 2 coat 50-60 µm (2,0-2,4 mil)

FLASH OFF AND DRY TIMES



	AIR DRY 20°C / 68°F		FORCED DRY 60°C / 140°F
Flash off	5 - 10 minutes	Flash off	5 - 10 minutes
Dust free	20 - 30 minutes	Dust free	-
Dry to handle	5 - 12 hours	Dry to handle	20 - 40 minutes
Dry to tape	-	Dry to tape	After cooling down
Dry to sand	-	Dry to sand	After cooling down
Dry to polish	5 - 12 hours	Dry to polish	After cooling down

SUBSTRATES



Solvent basecoat and Water basecoat. Sanded and degreased old layers.

Basecoat should be fully dry.

POT LIFE AT 20°C / 68°F



60 - 120 minutes

COMPONENTS



SP2501 HS Hardener Medium
SP3199 Thinner Medium

ADDITIVES



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SURFACE PREPARATION



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Mask entire vehicle to eliminate unwanted overspray.



NEXT LAYER

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Chemical Base	2K Polyurethane Finish	
Physical Properties	Viscosity	16 - 18 Dincup 4 / 20°C
	Specific gravity (kg/l)	1
	Flash point closed cup	30°C / 86°F
	Volume % Solids	42,8
	Economy	8,6 m²/L/50 µm 350 ft²/Gal/2 mil
	Gloss	High Gloss
	Colour	-



SP4501

HS Clear Coat 2:1

PROTECTION



Use suitable respiratory protection (we recommend the use of a fresh air supply respirator).

CLEAN UP



Gun Cleaner

STORAGE/SHELF LIFE

Minimum 2 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).



NOTES

Specific information for use in Europe (EU): This product (ready for use) is not VOC compliant. Please refer to VOC declaration (2004/42/EC).